

PandarQT

64-Channel Short-Range Mechanical LiDAR User Manual





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About This Manual

Using This Manual

- Make sure to read through this user manual before your first use and follow the instructions herein when you operate the product. Failure to comply with the instructions may result in product damage, property loss, personal injuries, and/or a breach of warranty.
- This user manual does not contain information on product certifications. Please check the certification marks on the product's bottom
 plate and read through the corresponding certification warnings.
- If you incorporate this lidar product into your product(s), you are required to provide this user manual (or the means to access this user manual) to the intended users of your product(s)
- · This lidar product is intended as a component of an end product. It shall be evaluated in end product according to relevant standards.

Access to This Manual

To obtain the latest version:

- Visit the Download page of Hesai's official website: https://www.hesaitech.com/en/download
- · Or contact your sales representative at Hesai
- Or contact Hesai's technical support team: service@hesaitech.com

Technical Support

If your question is not addressed in this user manual, please contact us at:

service@hesaitech.com

www.hesaitech.com/en/support

https://github.com/HesaiTechnology (Please leave your questions under the corresponding GitHub projects.)

■ Legends



Warnings: instructions that must be followed to ensure safe and proper use of the product.

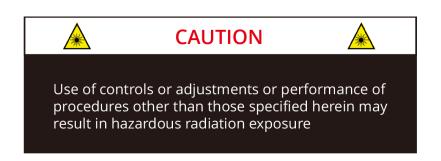


Notes: additional information that may be helpful.

Safety Notice

Special Warnings

Laser Safety









Hot parts!

Burned fingers when handling the parts.
Wait one-half hour after switching off before handling parts.

Abnormalities

In any of the circumstances listed below, stop using the product immediately:

- You suspect that the product malfunctions or is damaged. For example, the product produces significant noise or is visibly vibrating.
- · You or other people in the nearby environment feel discomfort.
- Any device or equipment in the nearby environment malfunctions.

Meanwhile, contact Hesai Technology or an authorized Hesai Technology service provider for more information on product disposal. Contact information can be found in the product's user manual (refer to the *About this Manual* section).

Prohibition of Disassembly

Unless expressly agreed to in writing by Hesai Technology, do NOT disassemble the product.

Operating Environment

Radio Frequency Interference

Before using the product, make sure to read all the signs and notices on the product enclosure (including the bottom plate). Although the product is designed, tested, and manufactured to comply with the regulations on RF radiation (such as FCC, CE-EMC, or KCC), the radiation from the product may still influence electronic devices.

Vibration

- If significant mechanical shocks and vibration may exist in the product's operating environment, please contact Hesai's technical support team to obtain the shock and vibration limits of this product model. Exposure to over-the-limit shocks or vibration may damage the product.
- Make sure to package the product in shock-proof materials to avoid damage during transport.

Explosive Atmosphere and Other Air Conditions

- Do NOT use the product in any area where potentially explosive atmospheres are present, such as high concentrations of flammable chemicals, vapors, or particulates (including particles, dust, and metal powder) in the air.
- Do NOT expose the product to high concentrations of industrial chemicals, including liquefied gases that are easily vaporized (such as helium). Such exposure can damage or weaken the product's function.

Ingress Protection

Please check the product's user manual for its IP rating (refer to the Specifications section). Make sure to avoid any ingress beyond that rating.

Operating Temperature

Please check the product's user manual for its operating temperature (refer to the *Specifications* section). Make sure not to exceed the operating temperature range.

Recommended Storage Conditions

Store the product in a dry, well-ventilated place. The recommended ambient temperature is $23\pm5^{\circ}$ C, and the humidity between 30% and 70%.

Light Interference

Certain precision optical instruments may be interfered by the laser light emitted from the product. Please check all the instructions of these instruments and take preventive measures if necessary. For example, when the product is temporarily not used for measurement, the protective leather cover (supplied with the product) can be used to block laser light emission.

Personnel

Recommended Operator Qualifications

The product should be operated by professionals with engineering backgrounds or experience in operating optical, electrical, and mechanical instruments. Please follow the instructions in this manual when operating the product and contact Hesai technical support if needed.

Medical Device Interference

- Some components in the product can emit electromagnetic fields. If the product operators or other people in the nearby environment wear medical devices (such as cochlear implants, heart pacemakers, and defibrillators), make sure to consult the physicians and medical device manufacturers for medical advice, such as determining whether it is safe to work near the product.
- If you suspect that the product is interfering with your medical device, stop using the product immediately.

Installation and Operation

Power Supply

- You are recommended to use only the cables and power adapters provided by Hesai Technology.
- If you are to design, configure, or select the power supply system (including cables) for the product, make sure to comply with the electrical specifications in the product's user manual (refer to the *Specifications* section and the *Power Supply Requirements* section); for technical support, please contact Hesai Technology. Do NOT use off-spec or damaged cables or adapters.

Electrical Interface

- Before powering on the product, make sure the electrical interfaces are dry and clean. Do NOT power on the product in a humid environment.
- Please check the *Interfaces* section in the product's user manual and strictly follow the instructions on plugging/unplugging the connector. If abnormalities already exist (such as bent pins, broken cables, and loose screws), stop using the product and contact Hesai technical support.
- To prevent breakdown, turn off the power source before connection and disconnection.

Eye Safety

The product is a Class 1 laser product. It satisfies the requirements of:

- IEC/EN 60825-1:2014.
- 21 CFR 1040.10 and 1040.11 except for deviations (IEC 60825-1 Ed.3) pursuant to Laser Notice No.56, dated May 8, 2019.

Please follow the standard laser safety guidelines accordingly.

For maximum self-protection, it is strongly warned NOT to look into the transmitting laser through a magnifying product (microscope, eye loupe, magnifying glass, etc.).

This product does not have a power switch. It starts operating once connected to power. During operation, the entire cover lens can be regarded as the product's laser emitting window; looking at the cover lens can be regarded as looking into transmitting laser.

Product Enclosure

- The product contains metal, glass, plastic, as well as sensitive electronic components. In case the product has been dropped and burnt, stop using it immediately and contact Hesai technical support.
- Do NOT squeeze or pierce the product. If the product enclosure is broken, stop using it immediately and contact Hesai technical support.
- The product contains high-speed rotating parts. To avoid potential injuries, do NOT operate the product if the enclosure is loose.
- Before operating the product, make sure it is properly and securely mounted. The mounting should prevent the product from leaving its mounting position in case of external forces (such as collisions, high winds, and stone impacts).
- If the product enclosure consists of fins or grooves, please wear gloves when handling the product. Applying too much pressure with your bare hands may cause cuts, bruises or other injuries.

Product Enclosure: Cover Lens

- To keep the product's cover lens from fingerprints and other stains, do NOT touch the cover lens with bare hands. If the cover lens is already stained, please refer to the cleaning method in the *Sensor Maintenance* section of the user manual.
- To prevent scratches, do NOT touch the product's cover lens with hard or sharp objects. If scratches already exist, stop using the product and contact Hesai technical support. Severe scratches may affect the quality of the product's point cloud data.

Hot Surface

During operation or a time period after operation, the product's enclosure can be hot.

- To prevent discomfort or even burns, do NOT touch the product's enclosure with your skin.
- To prevent fires, do NOT touch the product's enclosure with flammable materials.

Peripherals

The product may be used along with accessories and devices, such as suction cup mounts, extension cables, power supplies, network devices, GPS/PTP devices, and cleaning equipment. Please refer to all relevant specifications in the product's user manual, or contact Hesai technical support. Using off-spec or unsuitable devices may result in product damage or even personal injuries.

Firmware and Software Upgrading

Make sure to use only the upgrade files provided by Hesai Technology. Make sure to observe all the instructions provided for that upgrade file.

Custom Firmware and Software

- Before using a custom version of firmware and software, please thoroughly understand the differences in functions and in performance between this custom version and the standard version.
- Make sure to strictly follow all the instructions and safety precautions provided for that custom version. If the product does not function as anticipated, stop using the product immediately and contact Hesai technical support.

Point Cloud Data Processing

The point cloud data processing features (provided on certain product models) are configurable and are intended only to assist users in extracting information from the point cloud data. Users are in full control whether to use any of these features. Moreover, users are responsible for analyzing the product's intended application scenarios and evaluating the risks of enabling one or more of these features in combination. The point cloud data processing features include but are not limited to: Noise Filtering, Interstitial Points Filtering, Retro Multi-Reflection Filtering, and Nonlinear Reflectivity Mapping.

■ Repair and Maintenance

For product repair or maintenance issues, please contact Hesai Technology or an authorized Hesai Technology service provider. Contact information can be found in the product's user manual (refer to the *About this Manual* section).

Repair

Unless expressly agreed to in writing by Hesai Technology, do NOT by yourself or entrust any third party to disassemble, repair, modify, or retrofit the product. Such a breach:

- can result in product damage (including but not limited to water resistance failure), property loss, and/or personal injuries;
- shall constitute a breach of warranty.

1 Introduction

This manual describes the specifications, installation, and data format of PandarQT.

1.1 Operating Principle

Distance Measurement: Time of Flight (ToF)

- 1) A laser diode emits a beam of ultrashort laser pulses onto the target object.
- 2) The laser pulses are reflected after hitting the target object. The returning beam is detected by an optical sensor.
- 3) Distance to the object can be accurately measured by calculating the time between laser emission and receipt.

d: distance
$$d = \frac{ct}{2}$$
 c: speed of light t: travel time of the laser beam

Figure 1.1 Distance Measurement Using Time of Flight

1.2 Lidar Structure

Laser emitters and receivers are attached to a motor that rotates horizontally.

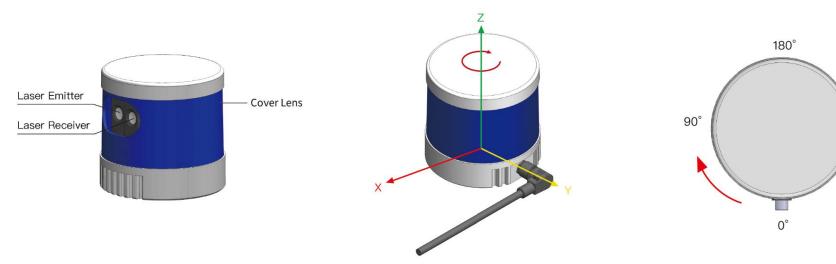


Figure 1.2 Partial Cross-Sectional Diagram

Figure 1.3 Coordinate System (Isometric View)

Figure 1.4 Default Rotation Direction (Top View)

270°

The lidar's coordinate system is illustrated in Figure 1.3. Z-axis is the axis of rotation.

By default, the lidar rotates clockwise in the top view. To select counterclockwise rotation, see Section 4.2 (Web Control - Settings).

The origin is shown as a red dot in Figure 1.6 on the next page. All measurements are relative to the origin.

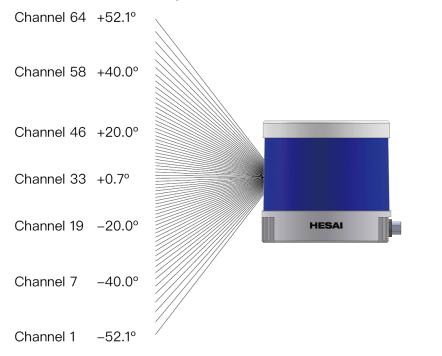
Lidar azimuthal position is defined in Figure 1.4. Y-axis corresponds to 0°.

Each laser channel has an intrinsic azimuth offset. The horizontal center of the emitter-receiver array defines the lidar's azimuthal position. For example, when the horizontal center passes the 90° position:

- the lidar is at the 90° position;
- the Azimuth field in the corresponding data block in the Point Cloud Data Packet will be 90°.

1.3 Channel Distribution

The vertical resolution is unevenly distributed across all channels, as illustrated in Figure 1.5 and detailed in Appendix I (Channel Distribution).



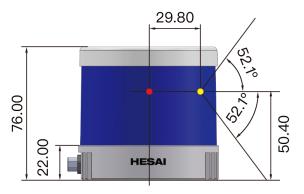


Figure 1.5 Channel Vertical Distribution

Figure 1.6 Laser Firing Position (Unit: mm)

Each channel has an intrinsic angle offset, both horizontally and vertically. The offsetted angles are recorded in this lidar unit's angle correction file. The calibration file provides the elevation and azimuth of each channel's incident beam, relative to the center of the entrance pupil (shown as a yellow dot in Figure 1.6).

In case you need to obtain the file again:

- Send this PTC command PTC_COMMAND_GET_LIDAR_CALIBRATION, as described in Hesai TCP API Protocol (Chapter 5).
- Or export the file using PandarView, see the PandarView user manual.
- Or contact a sales representative or technical support engineer from Hesai.

Specifications 1.4

Mechanical Rotation
64
0.1 to 60 m
20 m (at 10% reflectivity)
±3 cm (typical)
2 cm (typical)
360°
0.6°
104.2° (-52.1° to +52.1°)
Finest at 1.45°
10 Hz
Single Return (First, Last)
Dual Return (First & Last)

MECHANICAL/ELECTRICAL/OPERATIONAL				
Wavelength	885 nm			
Laser Class	Class 1 Eye Safe			
Ingress Protection	IP6K7 & IP6K9K			
Dimensions	Height:	76.0 mm		
	Top/Bottom:	Ф76.3/80.2 mm		
Rated Voltage Range	DC 12 to 48 V			
Power Consumption ③	8 W			
Operating Temperature	-20°C to 65°C			
Storage Temperature	-40°C to 85°C			
Weight	0.47 kg			

DATA I/O		
Data Transmission	UDP/IP Etherne	t (Automotive 100BASE-T1)
	Slave Mode	
Measurements	Distance, Azimu	ıth Angle
Data Points Generated	Single Return:	384,000 points/sec
	Dual Return:	768,000 points/sec
Point Cloud Data Rate	Single Return:	13.37 Mbps
	Dual Return:	26.74 Mbps
Clock Source	PTP	
PTP Clock Accuracy	≤1 μs (typical)	
PTP Clock Drift ④	≤1 µs/s	



Specifications are subject to change. Please refer to the latest version. (Continued on the next page)

(Continued)

- 1 Range capability
- Test conditions: middle 48 channels (Channels 9~56) 100 klux ambient illuminance, PoD > 90%.
- 2 Range Accuracy and Range Precision
- May vary with range, temperature, and target reflectivity.
- Range accuracy: difference between the average of multiple measurements and the true value, measured under the same conditions.
- Range precision: standard deviation of multiple measurements, measured under the same conditions.
- ③ Power Consumption
- · Not including accessories such as the connection box.
- The external power supply should be able to provide at least 24 W.
- Rated input voltage: 12 to 48 V
- Allowable input voltage: 9 to 55 V
- 4 PTP Clock Drift
- Defined as the drift at a constant temperature after the lidar (slave clock) loses connection to the PTP master.

2 Setup

2.1 Mechanical Installation

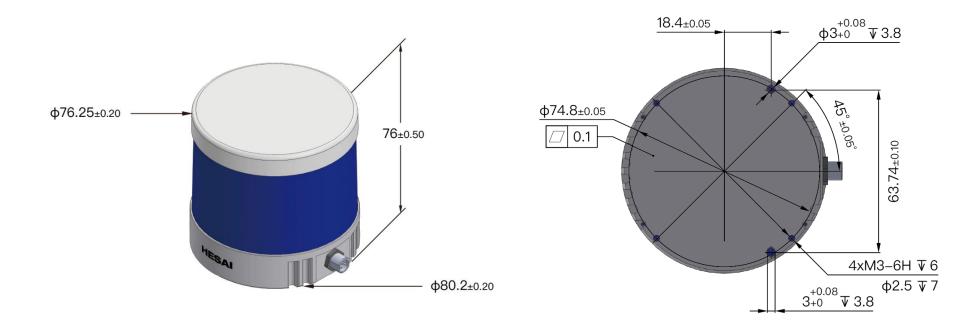


Figure 2.1 Isometric View (Unit: mm)

Figure 2.2 Mounting Base (Unit: mm)

2.1.1 Recommended Installation

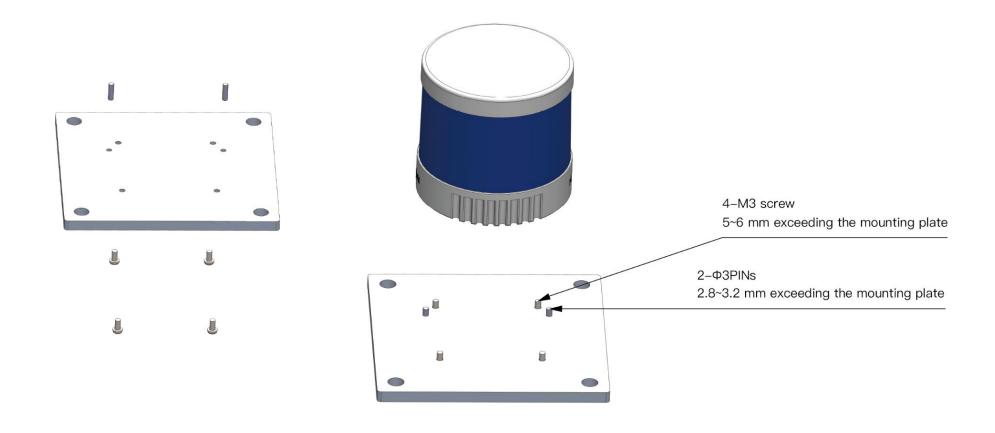


Figure 2.3 Recommended Installation

2.1.2 Side Installation

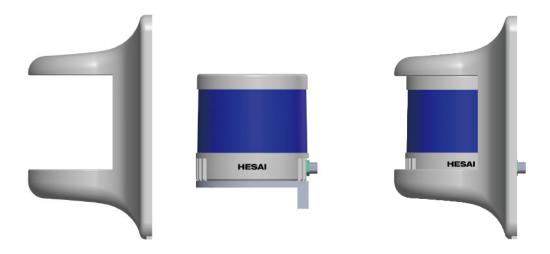


Figure 2.4 Side Installation

2.1.3 Notes on Screw Installation

■ Screw Type

SEMS screws (with pre-attached flat washers and lock washers) are recommended. Property class should be at least 4.8.

■ Threadlocker

Before fastening a screw, apply 1 or 2 dots of threadlocker in the thread fit area. LOCTITE® 263 Threadlocker is recommended. To ensure curing in place, wait for at least 12 hours before operating the lidar.

■ Screw Torque

The base material of the threaded holes is aluminum alloy instead of steel. Refer to the following table for the appropriate screw torque.

Thread Size	Recommended Screw Torque
M3	0.5 ~ 0.6 Nm
M4	1 ~ 1.5 Nm
M5	2 ~ 2.5 Nm
M6	3.5 ~ 4 Nm

■ Thread service life

25 times.

Each screwing counts as one time, so as each unscrewing.

2.2 Interfaces

PandarQT uses a 4-pin M8 male socket (with pins inside), which includes power wires and a 100BASE-T1 twisted-pair.

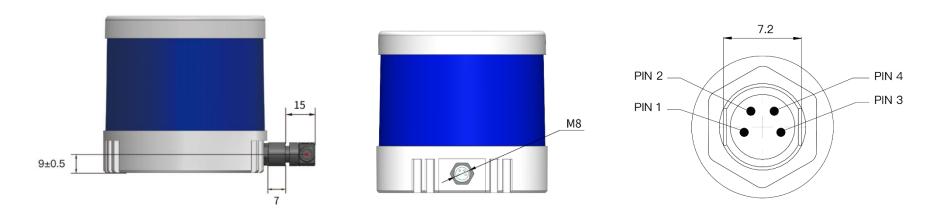


Figure 2.5 Connector Dimensions (Unit: mm)

Figure 2.6 Connector

Figure 2.7 Connector Pinout (4-pin)

Pin definition is listed below:

Pin#	Signal	Voltage
1	VIN	12 to 48 V
2	GND	0 V
3	Ethernet_TRX+	-1 to 1 V
4	Ethernet_TRX-	-1 to 1 V

A

Please plug and unplug the connector with care. Do not pull, twist, or squeeze it with excessive force.

■ Extension Cable (Optional)

The default length is 6, 10, or 15 m.

Contact Hesai if you need customized cables for connecting the lidars to your control units directly.

Refer to Appendix IV (Power Supply Requirements) for wire gauge and cable length selection.

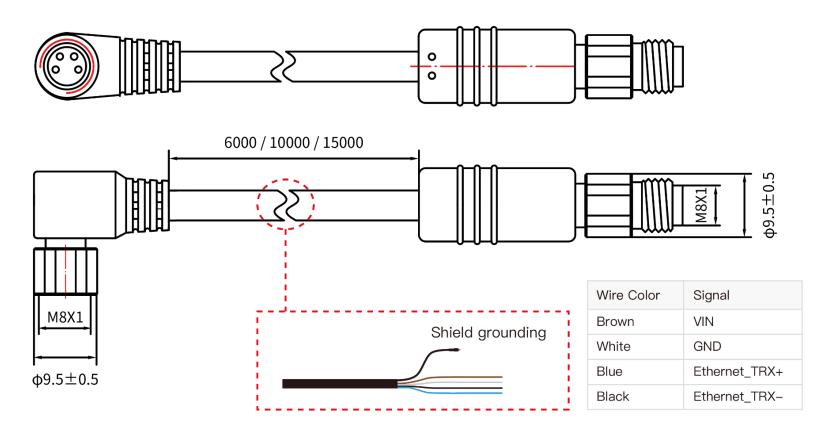


Figure 2.8 Extension Cable and Connector Size

2.3 Connection Box (Optional)

Users may connect the lidar directly or using the connection box.

The connection box converts automotive 100BASE-T1 to 100BASE-TX typical Ethernet, as well as providing a power port.

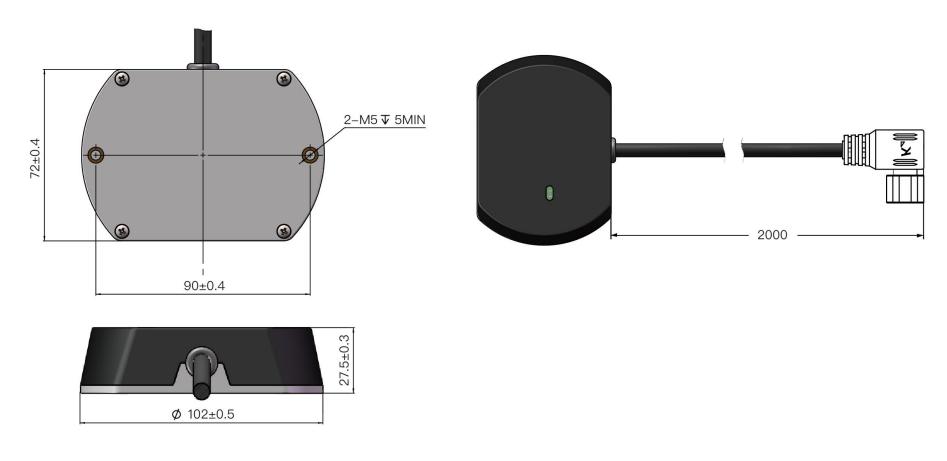


Figure 2.9 Connection Box - Connection (Unit: mm)

2.3.1 Connection Box Interfaces

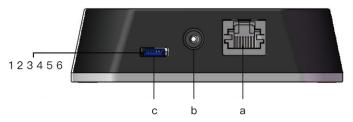


Figure 2.10 Connection Box (Front)

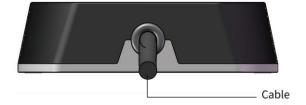


Figure 2.11 Connection Box (Back)

Port #	Port Name	Description
а	Standard Ethernet Port	RJ45, 100BASE-TX Ethernet
b	Power Port	Connects to a DC power adapter
		Connector part number: PJ-057AH
С	Reserved	-

2.3.2 Connection

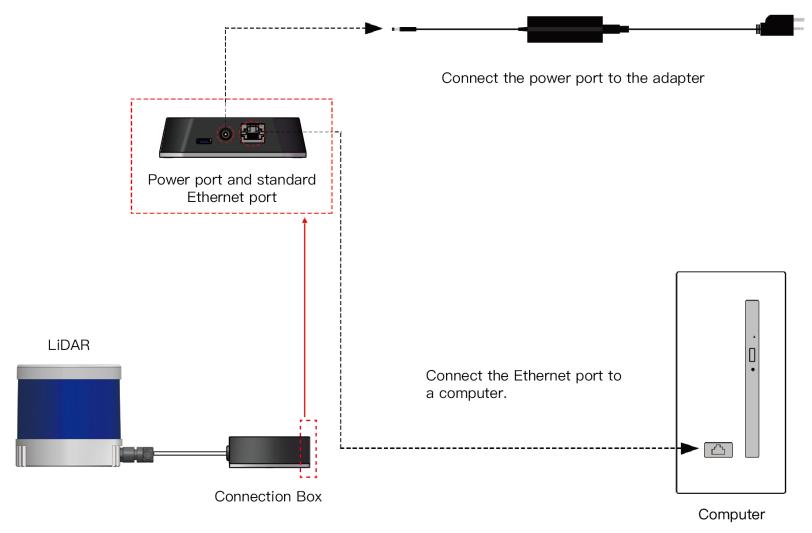


Figure 2.12 Connection with PTP (Software Device)

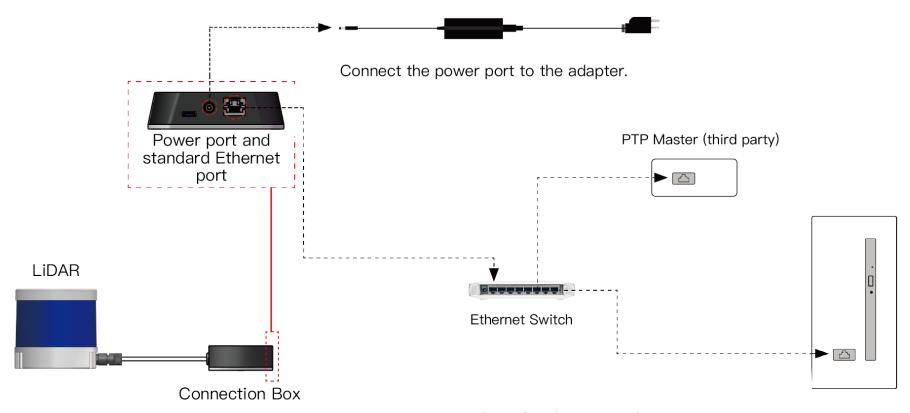


Figure 2.13 Connection with PTP (Hardware Device)

2.4 Get Ready to Use

Before operating the lidar, strip away the protective cover outside the cover lens.

The lidar does not have a power switch. It starts operating once connected to power and the Ethernet.

To receive data on your PC, set the PC's IP address to 192.168.1.100 and subnet mask to 255.255.255.0

For Ubuntu:	For Windows:
Input this ifconfig command in the terminal:	Open the Network Sharing Center, click on "Ethernet"
~\$ sudo ifconfig enp0s20f0u2 192.168.1.100	In the "Ethernet Status" box, click on "Properties"
(replace enp0s20f0u2 with the local Ethernet port name)	Double-click on "Internet Protocol Version 4 (TCP/IPv4)"
	Configure the IP address to 192.168.1.100 and subnet mask to 255.255.255.0

To record and display point cloud data, see PandarView User Manual.

To set parameters, check device info, or upgrade firmware/software, see Chapter 4 (Web Control)

To obtain the SDKs (Software Development Kits) for your product model,

- please find the download link at: www.hesaitech.com/en/download (Product Documentation → select product model)
- or visit Hesai's official GitHub page: https://github.com/HesaiTechnology

3 Data Structure

The lidar outputs Point Cloud Data Packets using 100BASE-T1 Automotive Ethernet UDP/IP. Unless otherwise specified, all the multi-byte fields are unsigned values in little endian format.

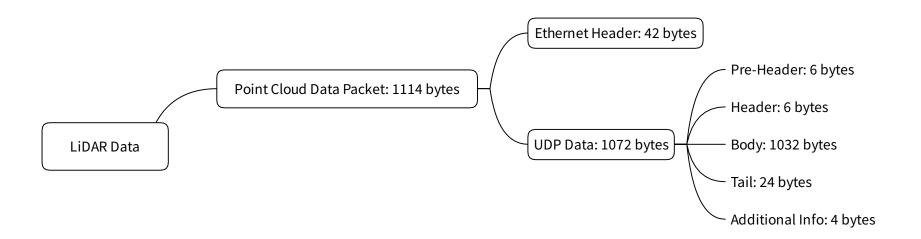


Figure 3.1 Data Structure

3.1 Point Cloud Data Packet

3.1.1 Ethernet Header

Each lidar has a unique MAC address. The source IP is 192.168.1.201 by default, and the destination IP is 255.255.255.255 (broadcast).

Point Cloud Ethernet Header: 42 bytes		
Field	Bytes	Description
Ethernet II MAC	12	Destination: broadcast (0xFF: 0xFF: 0xFF: 0xFF: 0xFF)
		Source: (xx:xx:xx:xx:xx)
Ethernet Data Packet Type	2	0x08, 0x00
Internet Protocol	20	Shown in the figure below
UDP Port Number	4	UDP source port (0x2710, representing 10000)
		Destination port (0x0940, representing 2368)
UDP Length	2	0x0438, representing 1080 bytes (8 bytes more than the size of the Point Cloud UDP Data, shown in
		Figure 3.1)
UDP Checksum	2	-

Figure 3.2 Point Cloud Ethernet Header - Internet Protocol

3.1.2 UDP Data

■ Pre-Header: 6 bytes

Field	Bytes	Description
0xEE 1 SOP (start of packet)		SOP (start of packet)
0xFF	1	SOP (start of packet)
Protocol Version Major 1 Main class o		Main class of the point cloud UDP packet structure
		Currently 0x03
Protocol Version Minor 1		Subclass of the point cloud UDP packet structure
		Currently 0x01
Reserved	2	-

■ Header: 6 bytes

Field	Bytes	Description		
Laser Num	1	x40 (64 channels)		
Block Num	1	0x04 (4 blocks per packet)		
First Block Return	1	Reserved		
Dis Unit	1	0x04 (4 mm)		
Return Number	1	Number of returns that each channel generates		
		0x01 - one return 0x02 - two returns		
UDP Seq	1	[7:1] is reserved		
		Least significant bit [0] shows whether this packet includes a UDP sequence number field		
		1 - UDP sequence ON		

■ Body: 1032 byte

Field	Bytes	Description
Azimuth 1	2	For Block 1: current reference angle of the rotor
		azimuth angle in degrees = Azimuth / 100
Block 1	256	For Block 1: measurements made by each channel, starting form Channel 1
		See table below
Azimuth 2	2	For Block 2
Block 2	256	For Block 2
Azimuth 3	2	For Block 3
Block 3	256	For Block 3
Azimuth 4	2	For Block 4
Block 4	256	For Block 4

Under the Dual Return mode, the measurements from each round of firing are stored in two adjacent blocks.

- The odd number block is the first return, and the even number block is the last return.
- The azimuth changes every two blocks.

Each Block in the Body: 4 * 64 = 256 bytes					
Field	Bytes	Description			
Channel X	4	2-byte Distance	Distance Value = Distance * Dis Unit (See "Header" in this section)		
		1-byte Reflectivity	Reflectivity Value = Reflectivity * 1%		
			Range: 0 to 255		
			This field is not yet supported.		
		1-byte Reserved	-		

■ Tail: 24 bytes

Field	Bytes	Description			
Reserved	10	-			
Motor Speed	2	Unit: RPM			
Timestamp	4	The "µs time" part of the absolute tim	e of this data packet (defined in Appendix II)		
		Unit: µs			
		Range: 0 to 1000000 μs (1 s)			
Return Mode	1	0x33 for the First Return mode			
		0x38 for the Last Return mode			
		0x3B for the Dual Return mode (first &	last)		
Factory Information	1	0x42			
Date & Time	6	The absolute UTC time of this data packet, accurate to the second.			
		Each Byte	Range		
		Year (current year minus 1900)	Positive integers		
		Month	1 to 12		
		Day	1 to 31		
		Hour	0 to 23		
		Minute	0 to 59		
		Second	0 to 59		

■ Additional Info: 4 bytes

Field	Bytes	Description
UDP Sequence	4	Sequence number of this UDP packet
		0 to 0xFF FF FF

3.1.3 Point Cloud Data Analysis

Take Channel 5 in Block 2 as an example:

Analyze the vertical angle of a data point

The designed vertical angle of Channel 5 is -43.848°, according to Appendix I (Channel Distribution)



- The accurate vertical angle is recorded in this LiDAR's unit's angle correction file, see Section 1.3 (Channel Distribution).
- 0° is the horizontal direction; define upward as positive (see Figure 1.5).
- Channel # counts from 1, top to bottom.

Analyze the horizontal angle of a data point

 $-\dot{Q}$ - Y-axis is the 0° position; define clockwise in the top view as positive (see Figure 1.4).

Horizontal angle = 1 + 2 + 3

- ① Rotor reference angle during the current round of firing In the Azimuth field of Block 2.
- 2 Horizontal angle offset of the channel

The designed offset for Channel 5 is 7.388°, according to Appendix I (Channel Distribution Table).

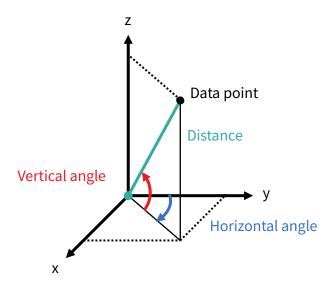
- The accurate horizontal angle offset is recorded in this LiDAR's unit's angle correction file, see Section 1.3 (Channel Distribution).
- 3 Firing time angular offset of the channel = 4 * 5

- ④ Firing time offset of the channel Look up the table in Appendix II (Absolute Time of Point Cloud Data).
- ⑤ Spin rate of the motor See Section 4.1 (Web Control – Home).

■ Analyze the distance of a data point

Actual distance in real world millimeters = distance measurement * Distance Unit

- Distance measurement: Distance field of Channel 5 in Block 2
- · Distance Unit: 4 mm
- Draw the data point in a polar or rectangular coordinate system



■ Obtain the real-time point cloud data by analyzing and drawing every data point in each frame

4 Web Control

Web control is used for setting parameters, checking device info, and upgrading.

To access web control

- 1) Connect the lidar to your PC using an Ethernet cable
- 2) Set the IP address according to Section 2.4 (Get Ready to Use)
- 3) Enter this URL into your web browser: 192.168.1.201



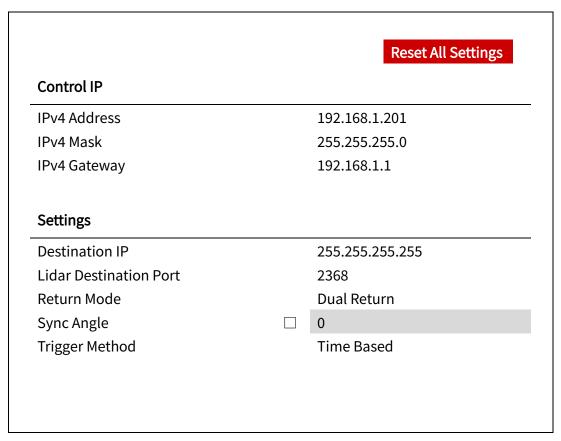
4.1 Home

Spin Rate	600 rpm
PTP	Free Run
Device Info	Device Log
Model	PandarQT
S/N	QTXXXXXXXXXXXX
MAC Address	XX:XX:XX:XX:XX
Hardware Version	2.2.0
Software Version	2.0.18
Sensor Firmware Version	2.0.13
Controller Firmware Version	2.0.20

Button	Description
Device Log	Click to download a .JSON file that contains the lidar status, device info, all configurable parameters, and the
	upgrade log.

Parameter	Description	Description		
Spin Rate	Spin Rate of the mot	Spin Rate of the motor (rpm) = frame rate (Hz) * 60		
PTP	PTP status	PTP status		
	Free Run	No PTP master is selected.		
	Tracking	Attempting to sync with the selected PTP Master, but the absolute offset exceeds		
		the user-specified limit in Section 4.2 (Settings).		
	Locked	Absolute offset is within the user-specified limit.		
	Frozen (Holdover)	Attempting to recover the connection to the PTP master.		

4.2 Settings



(Continued on the next page)

(Continued)

Clock Source	PTP
Profile	1588v2
PTP Network Transport	UDP / IP
PTP Domain Number [0-127]	0
PTP logAnnounceInterval	1
PTP logSyncInterval	1
PTP logMinDelayReqInterval	0
Time Offset for Lidar Lock(1-100 μs)	1
Rotation Direction	Clockwise
Standby Mode	In Operation / Standby
Save	

Button	Description
Reset All Settings	Reset all the configurable parameters to factory defaults, including:
	Section 4.2 (Settings)
	Section 4.3 (Azimuth FOV)
Save	Save and execute all the settings on this page.
	Exception: Standby Mode takes effect immediately.

4.2.1 Network Settings

Parameter	Options	Description		
Ethernet Comm.	Slave (default)	Only for automotive E	thernet (1000Base-T1).	
Mode	Master			
		Slave mode (default):		
		The receiving hos	t shall be in Master mode.	
		Connect the lidar	directly or use a connection box.	
		Master mode:		
		 Connect the lidar of the Settings pa 	to a Master host, select "Master" and click	k "Save" at the bottom
		 Connection to we host. 	eb control will be lost. Then connect the lie	dar directly to a Slave
		Connection box is	s not supported.	
			ernet communication mode is the same a	
			to web control. To minimize such risks, pl	ease take special care
		when changing the de	efault settings.	
Destination IP	Any address except for			1
	0.0.0.0, 127.0.0.1, and the	Mode	Destination IP	
	lidar's IP.	Broadcast (default)	255.255.255	
		Multicast	User-defined	
	Default: 255.255.255.255	Unicast	Same as the PC's IP address	

4.2.2 Function Settings

Parameter	Options	Description
Return Mode	First	Also shown in Point Cloud Data Packets, see the Return Mode field in Section 3.1.2
	Last	(Point Cloud UDP Data).
	First and Last (default)	
Sync Angle	0° to 360°	Phase lock angle
		 To activate this function, check the checkbox and input an azimuth.
		At every full second, the lidar will rotate to that azimuthal position.
		Lidar azimuthal position is defined in Section 1.2 (Lidar Structure).
		Definition of full second
		 When GPS is locked: the rising edge of the GPS PPS signal
		 When PTP is tracking or locked: retrieved from the PTP master clock
		When neither GPS nor PTP is locked: the rising edge of the lidar's internal 1
		Hz signal
		Detailed in Appendix II (Absolute Time of Point Cloud Data)
		To phase-lock multiple lidars
		• Connect the lidars to the same clock source and set the same sync angle, and
		these lidars will rotate to that same azimuthal position at every full second.
Trigger Method	Angle-Based (default)	The way laser firings are triggered.
	Time-Based	Angle-based Lasers fire every 0.6° at 10 Hz.
		Time-based Lasers fire every 166.66 μs.

Parameter	Options	Description
Retro Multi-Reflection	OFF (default)	To mitigate the false positives at twice the distance of a retroflector.
Filtering	ON	
Rotation Direction	Clockwise (default)	Direction of motor rotation
	Counterclockwise	
Anti-Interference	Random (default)	To minimize the interference between lidars.
Mode	Fixed	Random Mode: For each firing, an anti-interference code is randomly assigned.
		Fixed Mode : Users specify an anti-interference code for this lidar unit. Make sure
		to use different codes for nearby lidars.
Standby Mode	In Operation (default)	In Standby mode, the motor stops running and lasers stop firing.
	Standby	

4.2.3 Time Settings

Clock Source	PTP	
Profile	1588v2	
Time Offset for Lidar Lock	1	
PTP Network Transport	UDP/IP	
PTP Domain Number	0	
PTP logAnnounceInterval	1	
PTP logSyncInterval	1	
PTP logMinDelayReqInterval	0	

Parameter	Options	Description		
Clock Source	PTP	Detailed in Ap	ppendix III (PTP Protocol)	
Profile	1588v2 (default)	IEEE timing a	nd synchronization standard	
	802.1AS			
Time Offset for Lidar	1 to 100 μs (integer)	Specify the u	pper limit of the absolute offset between	Slave and Master when the lidar
Lock	Default: 1	is in PTP Lock	ked status. See Section 4.1 (Home)	
PTP Network	UDP/IP (default)	Netword tran	sport protocol	
Transport	L2	UDP/IP	Available only for 1588v2 profile	
		L2	Available for all profiles	
Domain Number	0 to 127 (integer)	Domain attril	oute of the local clock	
	Default: 0			

When using the 1588v2 profile:

Parameter	Options	Description
PTP	-2 to 3	Time interval between Announce messages
logAnnounceInterval	Default: 1	Default: 1 log second (2 seconds)
PTP	-7 to 3	Time interval between Sync messages
logSyncInterval	Default: 1	Default: 1 log second (2 seconds)
PTP	-7 to 3	Minimum permitted mean time between Delay_Req messages
logMinDelayReqInterval	Default: 0	Default: 0 log second (1 second)

4.3 Azimuth FOV



Button	Description
Save	Save and execute all the settings on this page.

Parameter	Options	Description
Azimuth FOV Setting	For all channels (default)	Configuration mode of the azimuth FOV.
		The lidar outputs valid data only within the specified azimuth FOV ranges.
	Multi-section FOV	

∵<u>Ö</u>- Note

- The angles in degrees are accurate to the first decimal place.
- If the Start Angle is larger than the End Angle, then the actual range is the union of [Start Angle, 360°] and [0°, End Angle].
 - ∘ For instance, when the angle range is set to be [270°, 90°], the actual azimuth FOV is [270°, 360°]∪[0°, 90°].

4.3.1 For all channels

Input a Start Angle and an End Angle to form a continuous angle range.

This range applies to all channels.



4.3.2 For each channel

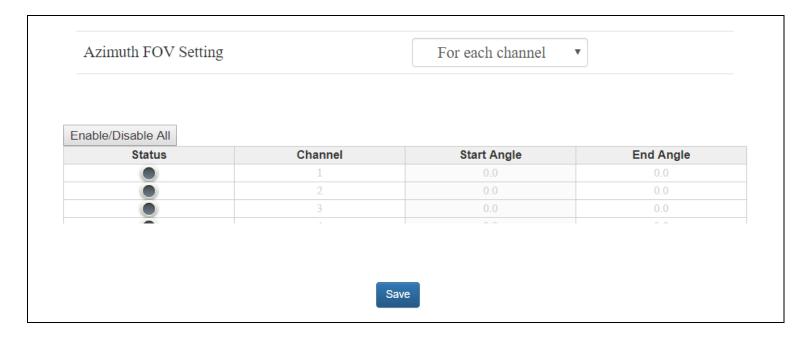
Users can configure one continuous angle range for each channel.

Each channel outputs valid data only within its specified range.

The "Status" button for each channel is gray by default, indicating that the channel does not output valid data.

To activate the angle range configuration for each channel, click the corresponding button to make it green.

Click the "Enable/Disable All" button to activate/deactivate the angle range configuration for all channels.

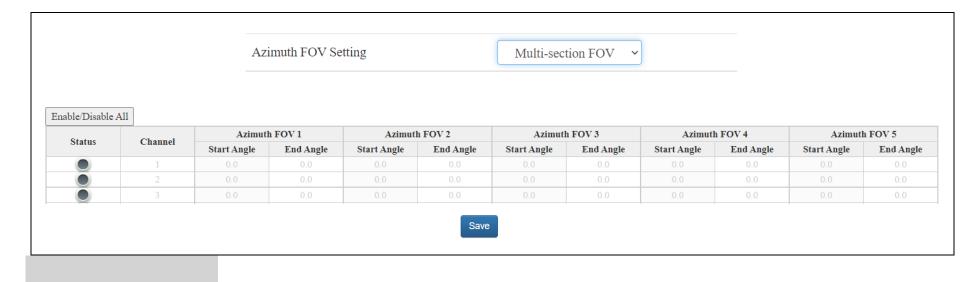


4.3.3 Multi-section FOV

Users can configure up to five continuous angle ranges (i.e. sections) for each channel. Each channel outputs valid data only within its specified ranges.

The "Status" button for each channel is gray by default, indicating that the channel does not output valid data. To activate the angle range configuration for each channel, click the corresponding button to make it green.

Click the "Enable/Disable All" button to activate/deactivate the angle range configuration for all channels.



4.4 Operation Statistics

These operating parameters are shown in real time:

Start-Up Counts	510	
Internal Temperature	32.10°C	
System Uptime	0 h 5 min	
Total Operation Time	559 h 43 min	
Internal Temperature	Operation Time	
<-40 °C	0 h 1 min	
	0 h 46 min	
-40 to -20 °C	O II TO IIIIII	
-40 to -20 °C		
	 1 h 44 min	

4.5 Upgrade

Preparation

- Please contact Hesai technical support to receive encrypted and signed upgrade files.
- During the upgrade, it is recommended to place a protective leather cover (supplied with the lidar) or other opaque material over the lidar's cover lens.

Upgrade

- Click the "Upload" button, select an upgrade file, and confirm your choice in the pop-up window.
- When the upgrade is complete, the lidar will automatically reboot, and the past versions will be logged in the Upgrade Log.

Button	Description
Restart	Software reboot
	Afterwards, the Start-Up Counts in the Operation Statistics page increments by 1.

Parameter	Current Value
Software Version	2.0.18
Firmware of Sensor Version	2.0.13
Firmware of Controller Version	2.0.20
Upgrade Log	-

∑ Notes

- Only support three-in-one upgrade files that contain:
 - Software
 - Controller Firmware
 - Sensor Firmware
- When upgrading, power supply must remain on

5 Communication Protocol

To receive Hesai lidar's PTC (Pandar TCP Commands) and HTTP API Protocols, please contact Hesai technical support.

6 Sensor Maintenance

Cleaning

Stains on the product's cover lens, such as dirt, fingerprints, and oil, can negatively affect point cloud data quality. Please perform the following steps to remove the stains.

A

Warnings

- Turn OFF the power source before cleaning.
- To avoid damaging the optical coating, do NOT apply pressure when wiping the cover lens.

-Ò- Notes

- Only clean the stained area of the cover lens.
- Check before using a lint-free wipe. If the wipe is stained, use another.
- 1) Thoroughly wash your hands or wear a pair of powder-free PVC gloves.
- 2) To remove dust, blow dry air onto the cover lens, or use a piece of lint-free wipe to lightly brush across the dusty area. To remove persistent stains, move on to the next step.
- 3) Spray the cover lens with warm, neutral solvent using a spray bottle.

Solvent type	99% isopropyl alcohol (IPA)	
	or 99% ethanol (absolute alcohol)	
	or distilled water	
	Mhen using IPA or alcohol, please ensure adequate ventilation and keep away from fire.	
Solvent temperature	20 to 25°C	

(Continued on the next page)

(Continued)

- 4) When the stains have loosened, dip a piece of lint-free wipe into the solvent made in Step 3, and gently wipe the cover lens back and forth along its curved surface.
- 5) Should another cleaning agent be applied to remove certain stains, repeat Steps 3 and 4.
- 6) Spray the cover lens with clean water, and gently wipe off the remaining liquid with another piece of lint-free wipe.

7 Troubleshooting

In case the following procedures cannot solve the problem, please contact Hesai technical support.

Symptoms	Points to Check	
	Verify that	
	power adapter is properly connected and in good condition	
Indicator light is off on	connection box is intact	
the connection box	 input voltage and current satisfy the requirements in Section 2.3 (Connection Box) 	
	Power on again to check if the symptom persists.	
Verify that		
	power adapter is properly connected and in good condition	
	if a connection box is used, the connection box is intact	
Motor is not running	• input voltage and current satisfy the requirements in Section 1.4 (Specifications) and 2.3 (Connection Box)	
	web control can be accessed (see "cannot open web control" on the next page)	
	Power on again to check if the symptom persists.	

Symptoms	Points to Check		
	Verify that		
	Ethernet cable is properly connected (by unplugging and plugging again)		
Motor is running but	 Lidar's Destination IP is correctly set on the Settings page of web control 		
no output data is	horizontal FOV is properly set on the Azimuth FOV page of web control		
received, neither on	firmware version of the sensor is correctly shown on the Upgrade page of web control		
Wireshark nor on	• Lidar is emitting laser light. This can be checked by using an infrared camera, an infrared sensor card, or a phone		
PandarView	camera without infrared filter		
	Power on again to check if the symptom persists.		
	Verify that		
	Lidar Destination Port is correctly set on the Settings page of web control		
Can receive data on	PC's firewall is disabled, or that PandarView is added to the firewall exceptions		
Wireshark but not on	·		
PandarView	support) is installed on the PC		
	Power on again to check if the symptom persists.		
	Verify that		
	Ethernet cable is properly connected (by unplugging and plugging again)		
	• Lidar's IP is in the same subnet with the PC's. Users may use WireShark to check the lidar's IP that broadcasts		
Commetanian	data packets		
Cannot open web			
control	Afterwards,		
	restart PC, or connect the lidar to another PC		
	power on again to check if the symptom persists		

Symptoms	Points to Check	
Abnormal packet size (missing packets)	 Verify that horizontal FOV is properly set on the Azimuth FOV page of web control motor's spin rate is steady on the Home page of web control Lidar's internal temperature is between -20°C and 95°C on the Operation Statistics page of web control Ethernet is not overloaded no switch is connected into the network. The data transmitted from other devices may cause network congestion and packet loss Afterwards, connect the PC only to the lidar and check for packet loss power on again to check if the symptom persists 	

Symptoms	Points to Check		
	Verify that		
	• Lidar's cover lens is clean. If not, refer to Chapter 6 (Sensor Maintenance) for the cleaning method		
	 Lidar's calibration file is imported, see PandarView User Manual (Use) 		
	 horizontal FOV is properly set on the Azimuth FOV page of web control 		
	motor's spin rate is steady on the Home page of web control		
Abnormal point cloud	• Lidar's internal temperature is between -20°C and 95°C on the Operation Statistics page of web control		
(obviously misaligned			
points, flashing	Afterwards, check for packet loss		
points, or incomplete	• If no packet is missing and yet the point cloud flashes, please update PandarView to the latest version (see the		
FOV)	Download page of Hesai's official website or contact Hesai technical support) and restart the PC		
	If the point cloud is still abnormal		
	Try connecting the lidar to another PC		
	Power on again to check if the symptom persists		

Appendix I Channel Distribution

The Horizontal Angle (Azimuth) Offsets and Vertical Angles (Elevation) in the table next page are design values.

The accurate values are in this lidar's unit's angle correction file, see Section 1.3 (Channel Distribution) and Section 3.1.3 (Point Cloud Data Analysis).

Channel Distribution (To Be Continued)

Channel#	Horizontal Angle	Vertical Angle
in UDP Data	(Azimuth) Offset	(Elevation)
01 (Bottom)	8.736°	-52.121°
02	8.314°	-49.785°
03	7.964°	-47.577°
04	7.669°	-45.477°
05	7.417°	-43.465°
06	7.198°	-41.528°
07	7.007°	-39.653°
08	6.838°	-37.831°
09	6.688°	-36.055°
10	6.554°	-34.32°
11	6.434°	-32.619°
12	6.326°	-30.95°
13	6.228°	-29.308°
14	6.14°	-27.69°
15	6.059°	-26.094°
16	5.987°	-24.517°
17	-5.27°	-22.964°
18	-5.216°	-21.42°
19	-5.167°	-19.889°
20	-5.123°	-18.372°

Channel #	Horizontal Angle	Vertical Angle
in UDP Data	(Azimuth) Offset	(Elevation)
21	-5.083°	-16.865°
22	-5.047°	-15.368°
23	-5.016°	-13.88°
24	-4.988°	-12.399°
25	-4.963°	-10.925°
26	-4.942°	-9.457°
27	-4.924°	-7.994°
28	-4.91°	-6.535°
29	-4.898°	-5.079°
30	-4.889°	-3.626°
31	-4.884°	-2.175°
32	-4.881°	-0.725°
33	5.493°	0.725°
34	5.496°	2.175°
35	5.502°	3.626°
36	5.512°	5.079°
37	5.525°	6.534°
38	5.541°	7.993°
39	5.561°	9.456°
40	5.584°	10.923°

Channel Distribution (Continued)

Channel#	Horizontal Angle	Vertical Angle
in UDP Data	(Azimuth) Offset	(Elevation)
41	5.611°	12.397°
42	5.642°	13.877°
43	5.676°	15.365°
44	5.716°	16.861°
45	5.759°	18.368°
46	5.808°	19.885°
47	5.862°	21.415°
48	5.921°	22.959°
49	-5.33°	24.524°
50	-5.396°	26.101°
51	-5.469°	27.697°
52	-5.55°	29.315°
53	-5.64°	30.957°
54	-5.74°	32.627°
55	-5.85°	34.328°
56	-5.974°	36.064°
57	-6.113°	37.84°
58	-6.269°	39.662°
59	-6.447°	41.537°
60	-6.651°	43.475°

Channel #	Horizontal Angle	Vertical Angle
in UDP Data	(Azimuth) Offset	(Elevation)
61	-6.887°	45.487°
62	-7.163°	47.587°
63	-7.493°	49.795°
64 (Top)	-7.892°	52.133°

Appendix II Absolute Time of Point Cloud Data

Source of Absolute Time

The lidar retrieves the current absolute time by connecting to an external clock source (PTP).

- The lidar connects to a third-party PTP master to obtain the absolute time.
- Users may configure the PTP settings, see Section 4.2 (Web Control Settings).
- Users may check the PTP signal status, see Section 4.1 (Web Control Home).
- The lidar does not output GPS Data Packets.

The absolute time is updated as follows.

PTP Status	Date & Time	Description
	(accurate to μs)	
Free Run	Virtual	Starts counting from a virtual UTC time (such as 2000-01-01 00:00:00), using the lidar's internal 1
		Hz signal.
Tracking or	Synchronized	Extract the actual date and time from the PTP Master's messages.
Locked		
Frozen	Drifting	Starts counting from the last synchronized time, using the lidar's internal 1 Hz signal.
		Will gradually drift from the actual GPS time.

-<u>Ö</u>:-

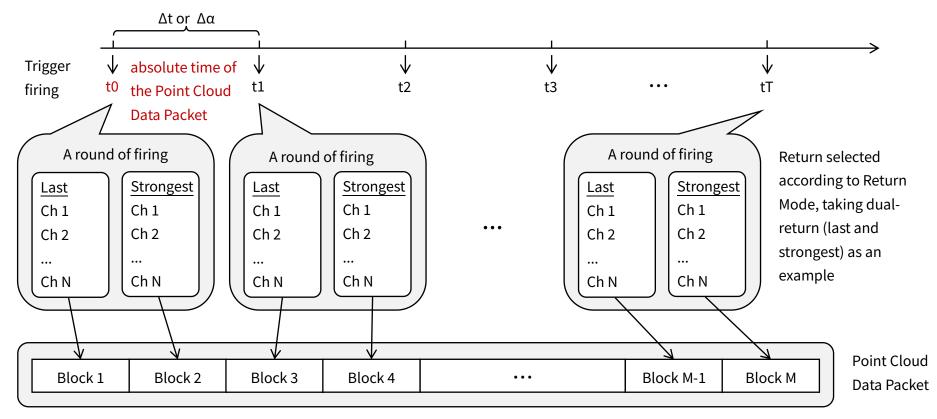
Notes

- PTP is a Plug & Play protocol; the lidar works as a PTP slave device and requires no additional setup.
- The timestamps and Date & Time fields in Point Cloud Data Packets strictly follow the PTP master device. Certain PTP master devices may have a specified offset from the lidar's time output. Please verify the configuration and calibration of your PTP master device.

Absolute Time of Point Cloud Data Packets

Definition

- Every time the lidar passes a fixed time Δt or azimuth interval $\Delta \alpha$ (see Section 4.2 Web Control Trigger Method), it sends a command that triggers a round of firing.
- A round of firing can have either one or more returns (specified in Section 4.2 Web Control Return Mode). The measurements of each return are stored in one block (see Section 3.1.2 UDP Data Body).
- The absolute time of a Point Cloud Data Packet is the time when the lidar sends the command that triggers a round of firing that will be stored in the first block.



This absolute time is output to the **Date & Time** field and the **Timestamp** field in Point Cloud Data Packets.

■ Start Time of Each Block

Assuming that the absolute time of a Point Cloud Data Packet is t0, the start time of each block (i.e., the time when the first firing starts) can be calculated.

Single Return Mode

Block	Start Time (μs)
Block 1	t0 + 25.71
Block 2	t0 + 25.71 + 166.67
Block 3	t0 + 25.71 + 333.33
Block 4	t0 + 25.71 + 500.00

Dual Return Mode

Block	Start Time (μs)	
Block 1 & Block 2	t0 + 25.71	
Block 3 & Block 4	t0 + 25.71 + 166.67	

■ Firing Time Offset of Each Channel

Assume that the start time of Block m is T(m), m \in {1, 2, 3, 4}, then the laser firing time of Channel n in Block m is $t(m, n) = T(m) + \Delta t + \Delta t(n), n \in \{1, 2, \dots, 64\}.$

The timing uncertainty $\Delta t \leq 10 \mu s$.

The lookup table of the firing time offsets $\Delta t(n)$ is on the next page

$\Delta t(n) - Firing \ Time \ Offset \ of \ Each \ Channel \ (Unit: \ \mu s)$ (Continued on the Next Page)

Firing Sequence	Channel#	Δt(n)
1	1	2.31
2	2	4.37
3	3	6.43
4	4	8.49
5	5	10.54
6	6	12.60
7	7	14.66
8	8	16.71
9	9	19.16
10	10	21.22
11	11	23.28
12	12	25.34
13	13	27.39
14	14	29.45
15	15	31.50
16	16	33.56
17	17	36.61
18	18	38.67
19	19	40.73
20	20	42.78

Firing Sequence	Channel#	Δt(n)
21	21	44.84
22	22	46.90
23	23	48.95
24	24	51.01
25	25	53.45
26	26	55.52
27	27	57.58
28	28	59.63
29	29	61.69
30	30	63.74
31	31	65.80
32	32	67.86
33	33	70.90
34	34	72.97
35	35	75.02
36	36	77.08
37	37	79.14
38	38	81.19
39	39	83.25
40	40	85.30

$\Delta t(n)$ —Firing Time Offset of Each Channel (Unit: μs) (Continued)

Firing Sequence	Channel#	Δt(n)
41	41	87.75
42	42	89.82
43	43	91.87
44	44	93.93
45	45	95.98
46	46	98.04
47	47	100.10
48	48	102.15
49	49	105.20
50	50	107.26
51	51	109.32
52	52	111.38
53	53	113.43
54	54	115.49
55	55	117.54
56	56	119.60
57	57	122.05
58	58	124.11
59	59	126.17
60	60	128.22

Firing Sequence	Channel#	Δt(n)
61	61	130.28
62	62	132.34
63	63	134.39
64	64	136.45

Appendix III Power Supply Requirements

To ensure that the input voltage at the lidar's connector is within 12 to 48 V DC, please check the specifications of the power source and the voltage drop over cables.

The lidar uses 22 AWG power cables. We recommend using 22 AWG cables or cables of thicker wire gauges.

- Define the cable length from the power source to the lidar's connector as L (unit: m)
- When using 22 AWG (59.4 Ω/km) cables, the estimated cable resistance is r = 0.12L (unit: Ω)
- The lidar's peak power consumption is below 24 W in all operating conditions
- Define the source voltage as $U_{in}(V)$, and the cable voltage drop during peak power consumption can be calculated as:

$$U_{\rm drop}(V) = \frac{U_{\rm in} - \sqrt{U_{\rm in}^2 - 96r}}{2}$$

Users may also estimate the cable voltage drop using the following lookup table.

When cable length exceeds 10 m, source voltage should be at least 24 V.

Estimation of Cable Voltage Drop

Cable Total Length L	Source Voltage U _{in} = 12 V	Source Voltage U _{in} = 24 V	Source Voltage U _{in} = 36 V
2 m	0.50 V	0.24 V	0.12 V
6 m	1.67 V	0.74 V	0.36 V
10 m	3.30 V (Lidar's input voltage < 9 V)	1.30 V	0.61 V
15 m	(Lidar's input voltage < 9 V)	2.00 V	0.92 V

When the lidar's input voltage approaches 55 V, make sure there is no additional overshoot in the external power system. Even a short period of overvoltage can cause irreversible damage to the lidar.

■ Power Consumption

The lidar's peak power consumption is below 12 W in all operating conditions.

Yet after a power-on in an ambient temperature of 0°C or below, power consumption typically remains around 36 W for a period of time.

■ Power Up/Down

During a power-up, the voltage requirements are charted in Figure IV.1

- The lidar's input voltage should remain under 1 V for more than 200 ms before ramping up
- During the ramp-up, the input voltage should monotonically increase to 9 V of its designed value in less than 500 ms

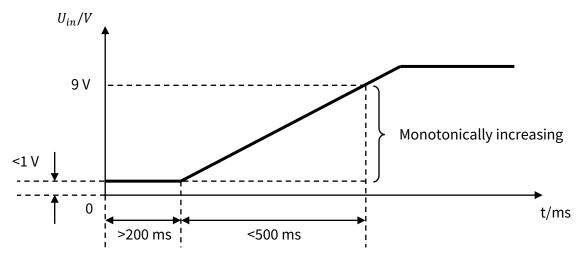


Figure IV.1 Voltage Requirements during a Power-Up

During a power-down, the lidar's input voltage, after dropping below 1 V, should remain for more than 200 ms before the next power-up.

Appendix IV Legal Notice

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Hesai Product Warranty Service Manual is on the Warranty Policy page of Hesai's official website: https://www.hesaitech.com/en/legal/warranty

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